



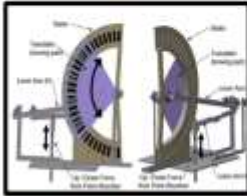









Neptune Wave Engine

Wave Energy Testing Station

NeptuneWave.ca is a privately funded R & D corporation. It has developed the **Neptune Wave Engine**, which:

- uses multiple Point Absorbers constrained to reciprocate up and down from wave energy along vertical piles embedded in the sea floor;
- operates in shallow water, less than 30 m deep, usually near shore, allowing overhead power transmission lines;
- uses common low height waves from .25 m to 4.5 m high;
- produces continuous power more than 8,000 hours per year ( 1 yr = 8,760 hrs);
- is economically viable.

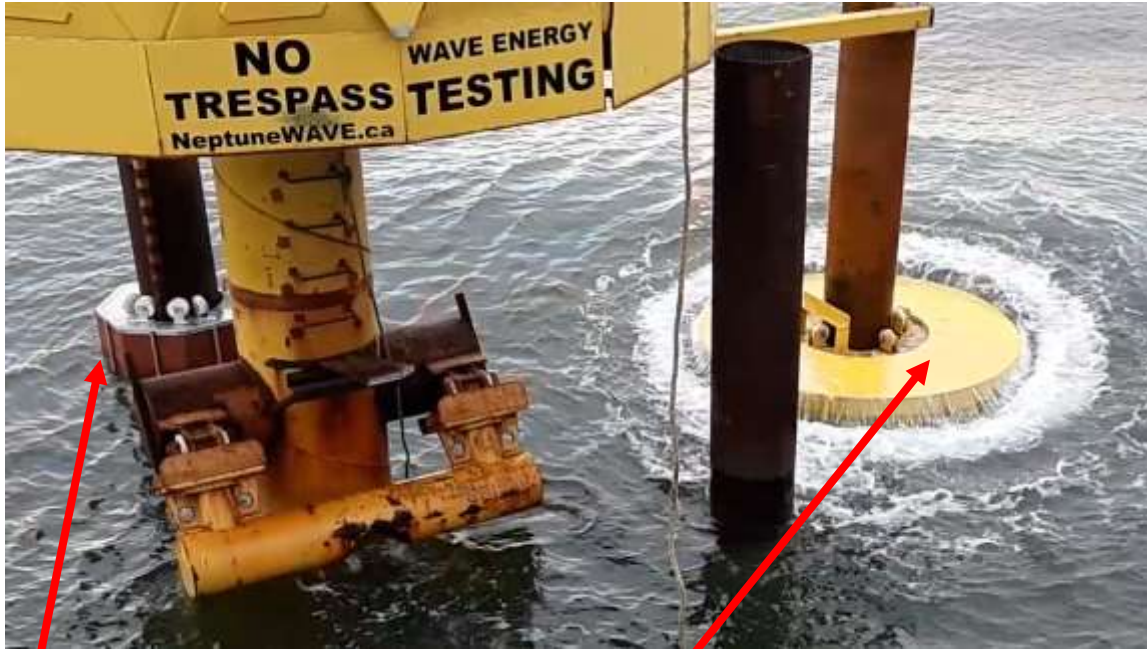
	<p><b>2010 Linear Generator</b>          Generator above point absorber out of water, direct drive, makes electricity but slow stop &amp; go motion needs to be speeded up.</p>		<p><b>2015 Tidal Compensator</b>          PCT Patented maintains the floating "registered vessel" complete power producing unit in the waves during 6 m high tides.</p>
	<p><b>2011 Compound Levers</b>          Lever arms speed up motion but forces at stop points need capturing (by spring or hydraulics), rotation more technically feasible for us.</p>		<p><b>2016 Disharmony of Floats</b>          We hypothesized that a 10:1 weighted floating "vessel" would ensure that it moved in disharmony with the point absorber motive float.</p>
	<p><b>2012 Custom PM Generator</b>          1.2 m diameter generator (ref. Hugh Piggott) enables electricity generation from relatively slow (&lt; 200 rpm) rotation speeds.</p>		<p><b>2017 Test Lever Arm PA</b>          Point Absorber tested under 4 conditions with 3 tests each for 3 wave sizes (36 tests) proved concept would be economically viable and scalable.</p>
	<p><b>2013 Direct Drive PTO</b>          Patented method to convert reciprocating motion to one way rotation motion with power input from both up and down strokes.</p>		<p><b>2018 Multi Point Absorbers</b>          Test of 4 PAs on lever arms required mitigation due to high 2.6 m/s (5 knot) currents and 6 m/s horizontal wave transfer forces at test location.</p>
	<p><b>2014 Full Size Floating Unit</b>          Complete electricity producing full sized unit with direct drive PTO and generator. It produced 460 Volts, no load 3 phase power from 0.5 m waves.</p>		<p><b>2019 Point Absorber on Pile</b>          Test proves unit is stable in wave &amp; current conditions. Vancouver Wave Test Station added for 3<sup>rd</sup> party verification of power output.</p>

**10 Years of Wave Engine Development the Vancouver Wave Energy Test Station has been deployed.**

**The Test Station allows:**

- interested 3<sup>rd</sup> parties
- to verify with their own people and their own instruments,
- that the continuous electrical outputs claimed,
- from the various small waves available in the test location,
- are true.

**Test location is 800 m off Point Grey, in Vancouver Harbour, Strait of Georgia.**



**1. This Float is used for Wave Height Measurements at 100 ms data pulse**

**2. Single Piston Point Absorber (3 m dia.) is used for energy input from waves of various heights**



**3. Interior of test station**



**4. Testing Work Bench instruments & hook ups for verifier's instruments**



**5. Mobile App for real time display**

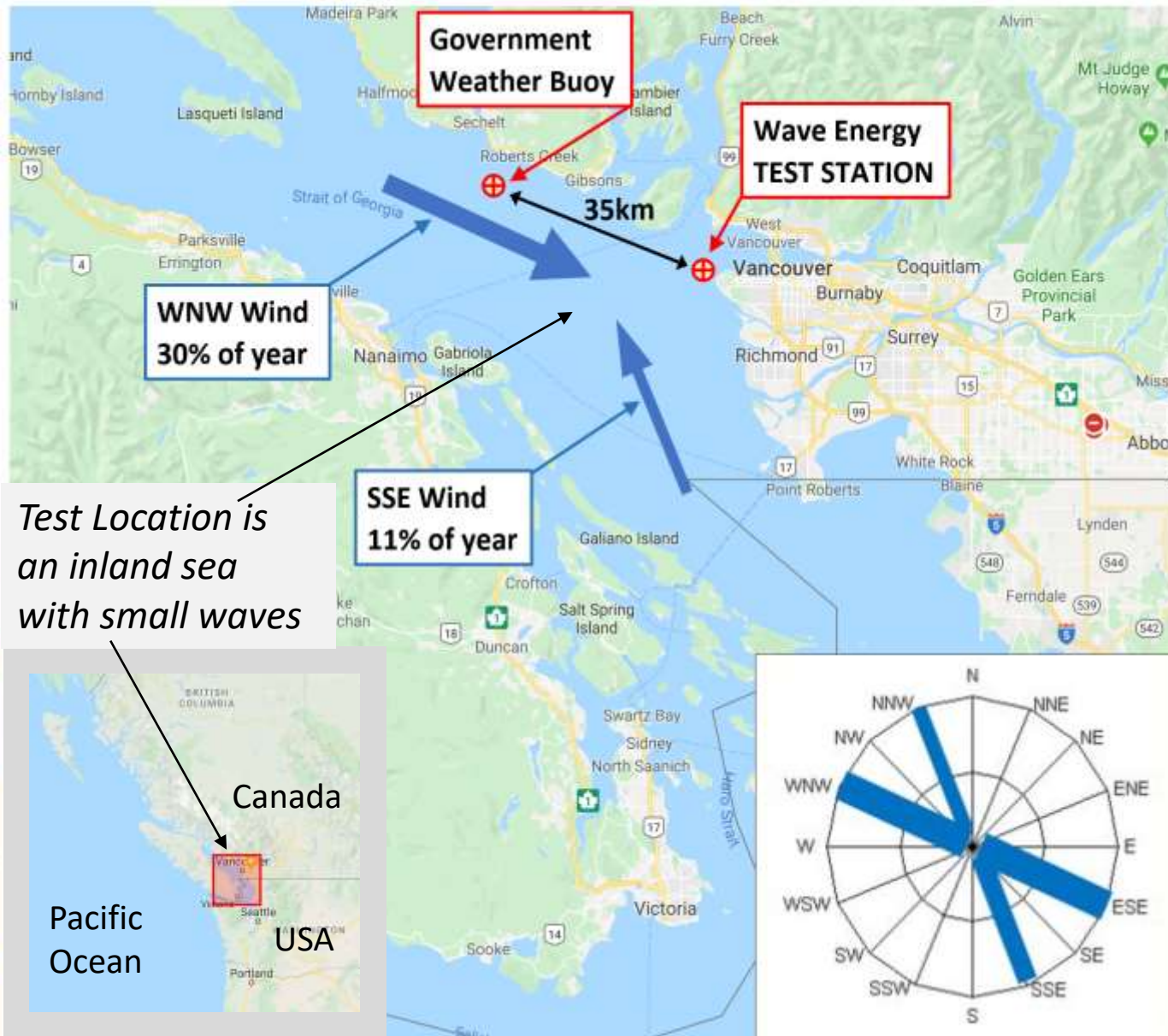
Neptune Test Scatter Chart 1 Shows: (a) hours / year for Avg. Period & Avg. Height cell; (b) Projected kWh/h; (c) Actual kWh/h													NeptuneWave Engine Model: T-11019						
WAVE HEIGHT & PERIOD VALUES FROM HALIBUT BANK STATION DATA FOR 2016													Conversion Formula used: $H_{avg} = H_s * 0.7017$						
	Avg Period [s]	2.22	2.74	2.95	3.24	3.33	3.74	4.1	4.27	4.79	5.33	5.89	6.4	6.92	7.42	Hrs / yr	T. Hrs/ yr	kWh / yr	kWh / yr
	Avg W. Height [m]													/WH Row	/WH Row	/WH Row	/WH Row		
(a) 0.1 Hrs / yr.	212	146		94		24	667	86	24	12	108	177				1550	18%		
(b) 0.1 Proj. kWh/hr	1.5	1.3		1.1	1.0	0.9	0.8	0.8	0.7	0.6	0.6	0.5						1,443	4%
(c) 0.1 Actual kWh/hr																			
(a) 0.2 Hrs / yr.	296	401		159	789	36		60	13	8	82	67	7	3		1921	22%		
(b) 0.2 Proj. kWh/hr	3.1	2.5		2.1	2.1	1.8		1.6	1.4	1.3	1.2	1.1	1.0	0.9				4,253	13%
(c) 0.2 Actual kWh/hr																			
(a) 0.3 Hrs / yr.	94	510	319	215		48		19	8	3	2	3	3			1224	14%		
(b) 0.3 Proj. kWh/hr	4.6	3.8	3.5	3.2		2.8		2.4	2.2	1.9	1.7	1.6	1.5					4,365	13%
(c) 0.3 Actual kWh/hr																			
(a) 0.4 Hrs / yr.	27	496	187	509		89		11	15	4			2			1340	15%		
(b) 0.4 Proj. kWh/hr	6.2	5.0	4.7	4.2		3.7		3.2	2.9	2.6			2.1					6,101	18%
(c) 0.4 Actual kWh/hr																			
(a) 0.5 Hrs / yr.		26		389	60	94		11	7	4						591	7%		
(b) 0.5 Proj. kWh/hr		6.3		5.3	5.2	4.6		4.0	3.6	3.2								3,047	9%
(c) 0.5 Actual kWh/hr																			
(a) 0.62 Hrs / yr.		28		559	73	419		64	9	8						1160	13%		
(b) 0.62 Proj. kWh/hr		7.8		6.6	6.4	5.7		5.0	4.4	4.0								7,133	21%
(c) 0.62 Actual kWh/hr																			
(a) 0.84 Hrs / yr.				68		353	18	168	21	10	3			1		642	7%		
(b) 0.84 Proj. kWh/hr				8.9		7.7	7.0	6.8	6.0	5.4	4.9			4.2				4,788	14%
(c) 0.84 Actual kWh/hr																			
(a) 1.1 Hrs / yr.						10		73	24	1	1					109	1%		
(b) 1.1 Proj. kWh/hr						10.1		8.8	7.9	7.1	6.4							949	3%
(c) 1.1 Actual kWh/hr																			
(a) 1.2 Hrs / yr.						5		50	26	1	1					83	1%		
(b) 1.2 Proj. kWh/hr						11.0		9.6	8.6	7.7	7.0							776	2%
(c) 1.2 Actual kWh/hr																			
(a) 1.6 Hrs / yr.						1		14	47	25	12	2				101	1%		
(b) 1.6 Proj. kWh/hr						14.7		12.9	11.5	10.3	9.3	8.6						1,121	3%
(c) 1.6 Actual kWh/hr																			
SUM of Hours	629	1607	506	1993	922	1079	685	556	194	76	209	251	11	3		8721	100%	34 MWh/yr	100.00%

**Note:** (at test location)  
 Nep Test Engine w/ 1 small piston  
 = 34 MWh per yr  
 Commercial Model w/ 1 larger piston  
 = 121 MWh per yr  
 Commercial Model w/ 24 large pistons  
 = 3,000 MWh / yr

**Test Station Record Scatter Chart**  
 Shows projected power & measured power outputs

**TEST 1** – verification of projected power  
 The scatter chart shows the power projections to be verified from the single piston-absorber wave engine at the Test Station.  
**These projections** result from full size tank and shop tests which have confirmed the calculations from the physics model of the entire system – from prime mover wave to continuous 3 phase AC output from the generator.  
**Test 1** will also determine the minimum continuous ‘firm’ electricity that this wave engine will generate per year in the test wave regime.

**TEST 2** – optimization from feedback  
 Test 2 is concerned with testing the real time optimisation controls in the PTO with human feedback adjustments.  
**Once optimum** benchmarks are determined for various wave regimes they will be automated by the PTO.



*Test Location is an inland sea with small waves*

**TEST 3**

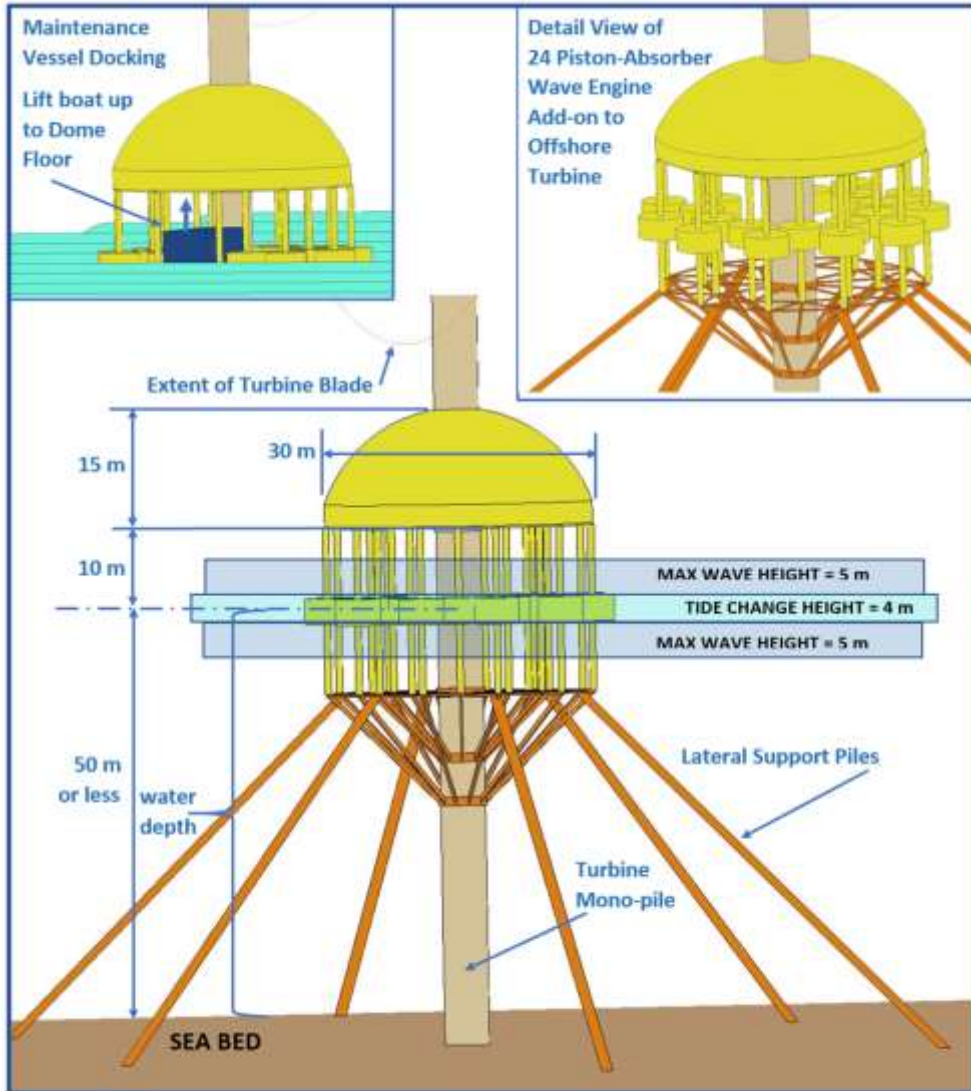
Test 3 uses the wave measurement-float on a pile at test site to record individual wave heights & periods. Averages /hour & significant wave heights [Hs] /hour are calculated.

These values will be compared with:

- a.** the wave values from a government weather station located 35km to the west, and,
- b.** the wave values for this area available from NOAA and Copernicus.eu WAWERYS.

It is hoped a reliable verified nexus of this data will result. This will enable **predictions of wave engine output throughout the world.**

This is an **essential calculation for the wave energy industry.** An opportunity exists for further research in this area such as PhD theses, particularly in open ocean locations.

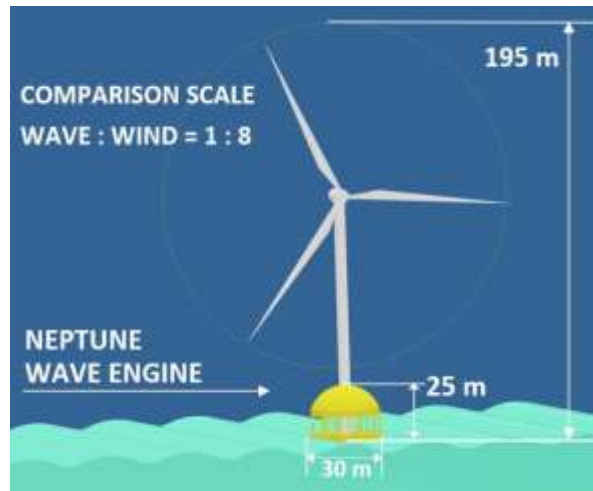


Wave Engine Add-On to Wind Turbine

## FEASIBILITY STUDY – Future Opportunities

A feasibility study sponsored by Otary (Belgium) for adding-on multi-piston Neptune wave engines to Otary’s offshore wind turbine monopiles in the English Channel showed that:

- a. relatively small wave engines, approximately 30 m diameter by 25 m high
- b. were projected to produce over 7,500 MWh of electricity per year. A portion of this electricity would be output continuously for at least 8,000 hours per year



Size Comparison

POWER PRODUCED per WAVE ENGINE ADD-ON to Offshore Wind Turbine Mono-pile											
Chart 1: Hours & kWh / Year											
NEPTUNE WAVE ENGINE MODEL: 0T-327018 - NPr: 1 to 4 MW - Cfr: 22°											
Wave Height (m)	W. P. Time [s]	0-2.5	2.5-3.5	3.5-4.5	4.5-5.5	5.5-6.5	6.5-7.5	7.5-8.5	Sea Height	W. as % / yr	
W. H. freq.	W. Period [s]	2.25	3	4	5	6	7	8	Sea H. freq.	W. as % / yr	
0-2.5	0.05	Hours [hrs]	5.3	56.1	28.4	1.8				81.5	0.43%
		kWh [kWh]	903	10,216	2,682	215				34,013	0.43%
0.25	0.28	Hours [hrs]	4.6	391.0	1,024.7	338.4	46.5	9.3	0.9	1,801.1	21%
		kWh [kWh]	5,100	189,838	273,186	88,540	11,280	1,095	140	478,296	36%
0.5	0.53	Hours [hrs]	0.9	536.5	1,797.5	734.6	167.4	26.3	1.8	1,984.8	19%
		kWh [kWh]	3,065	781,487	1,264,253	642,046	121,948	16,418	558	1,336,175	1,04%
0.75	0.88	Hours [hrs]	25.4	931.8	797.2	180.4	23.7	1.8	1,800.1	16%	
		kWh [kWh]	65,719	1,456,734	1,146,892	194,733	24,627	1,594	1,126,302	5,63%	
1.0	1.24	Hours [hrs]	165.7	566.3	177.3	23.7	0.9		984.6	11%	
		kWh [kWh]	422,348	1,154,865	300,932	34,477	1,117	1,811,248	2,99%		
1.25	1.38	Hours [hrs]	3.5	234.1	175.3	36.0	0.9		466.6	3.1%	
		kWh [kWh]	11,492	613,698	385,082	68,929	1,457	1,676,803	2,99%		
1.5	1.94	Hours [hrs]	50.0	161.6	43.8	1.8		158.1	2.9%		
		kWh [kWh]	160,128	273,904	106,331	3,512	587,875	2,71%			
1.75	1.30	Hours [hrs]	3.5	40.3	22.8	3.5		70.1	0.8%		
		kWh [kWh]	13,280	127,268	61,658	8,300	216,907	3,00%			
2.0	1.03	Hours [hrs]	7.9	8.1	4.4			16.4	0.21%		
		kWh [kWh]	28,731	19,154	11,971	39,057	8,25%				
4.25	1.01	Hours [hrs]	1.8	2.6	1.8			8.1	0.07%		
		kWh [kWh]	7,236	9,203	5,227	31,966	3,58%				
4.75	1.36	Hours [hrs]	0.9					8.8	0.01%		
		kWh [kWh]	3,466					1,254			
>5.5	>5.5	Hours [hrs]	5	058	3,990	2,732	881	192	18	8,766	100%
		kWh [kWh]	8,172	1,083,045	4,488,014	3,829,289	1,448,114	399,484	34,477	13,162	100%
Sum kWh / W.P. 8,172 1,083,045 4,488,014 3,829,289 1,448,114 399,484 34,477 13,162 MWh / year											

Projected Power Scatter Chart



# Thank you

For more information  
or to visit the  
Vancouver wave energy test station

please contact:

Charles Haynes CEO at:

<https://www.NeptuneWave.ca>

